



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29929-9
Job Sheet 202171



Part No: RBD29929-9 **Job Qty:** 6 pcs
Part Name: Rigging Tool Long -"D" Model LH Command

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/21/19 **Job Tracking No:**
Due Date: 12/13/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG RBD29929-9 Rev 4 IPP Rev. A 19.06.17 New issue DP Verify DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	12/13/19		0.00	0.20	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-12-05
110	QC 5	6 pcs	12/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS DEC 11 2019 GS
							QC 5 - 9		9-89
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	6 pcs	12/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - FG	6 pcs	12/13/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DEC 16 2019
GA141C

DAS
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9-59

Part Op 100 - (Small Fab) Assemble as per drawing.
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
120 - (Identify as per dwg & Stock Location: _____)
130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91855A460	Acorn Nut 10-32 - 18-8 Stainless 35	6 Ea (1 ea)	100-Small Fab - 1	206604
RBA9935	Draw Bolt 141	6 pcs (1 ea)	100-Small Fab - 1	074273 2329 08
RBD29929-9-5	Plate Weldment 141C	6 pcs (1 ea)	100-Small Fab - 1	236568
V-1	Thumb Nut 24	6 Ea (1 ea)	100-Small Fab - 1	071273

Job Allocations

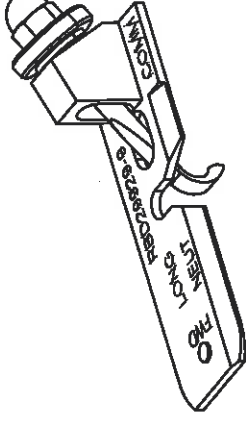
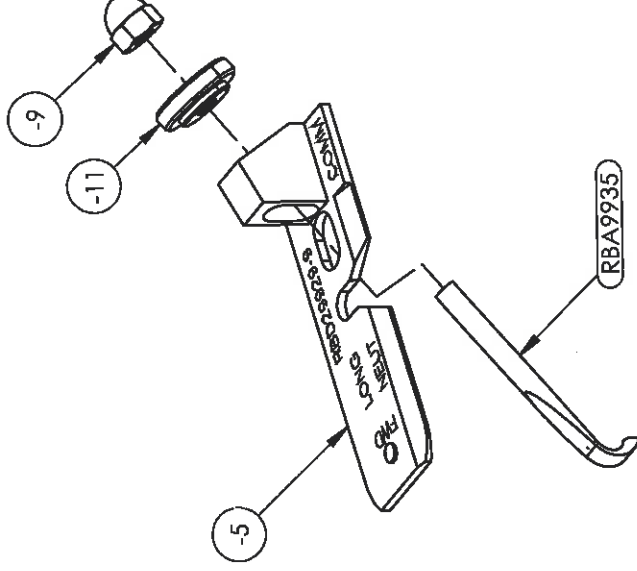
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91855A460	6	9	0
	RBA9935	6	9	0
	RBD29929-9-5	6	8	0
	V-1	6	16	0

Part Specifications

Specifications could not be found.

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHTD BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/2002		
2		GRIND ON BUTTON WELD ELIMINATED.	11/26/2002		
3		MATERIAL CHANGE TO STAINLESS STEEL; -1 PLATE, -3 LUG, -7 BUTTON.	11/26/2002		
3A		CHTD TITLEBLOCK & REVISION BLOCK, CHTD REVISIONS TO NUMERICAL, ADDED DRAW,BOLT, THUMB NUT, & A CORN NUT TO ASSEMBLY VIEW, CHTD ENGRAVE NOTE P/N -1, ADDED NOTE TO REMOVE WELD MARKS.	12/8/2009	RJC	RW
4	16-02226	UPDATED TO NEW STANDARD, ADDED DASH NUMBERS TO B/O PARTS, ADDED OEM REF, ADDED MIDEXPLORER, AND 600 TO USED ON MODELS, -1 DELETED FUTURE HOLE, DELETED DIM .50, ADDED DIMS .78, .38, .50, .188, .70, .1875, .1875 IN, CHTD DIMS WAS .30" IS ØK 161 THRU ALL IS ØK 161 +.005-.000 THRU ALL, ADDED ENGRAVE AS SHOWN NOTE, -3 CHTD DIMS WAS .750 IS .73, WAS .375 IS .38, ADDED DIMS .17, (.476), (.240) -.54 ADDED WELDMENT, -7 CHTD DIMS WAS .300 IS .30, WAS ØK 156 IS ØK 156 +.000-.005, -9 ADDED B/O REF #P718554460.	11/18/2016	DPD	JAG



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**WITHOUT NOTICE
WORK ORDER**

WORK ORDER

161202

100

12-01-61

NOTE:
REFERENCE MD T/N: 369D29929-9.

[illegible]

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition		Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up ☐ Other/Details:					
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					